

BIMAX® HMA

Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878
 Issue date: 4/22/2025 Version: 1.0

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form	: Substance
Substance name	: BIMAX® HMA
Chemical name	: N-HEXYL METHACRYLATE
EC-No.	: 205-521-9
CAS-No.	: 142-09-6
Product code	: 9138
Formula (Override)	: C10H18O2
Synonyms	: HEXYL 2-METHYL-2-PROPENOATE
Product group	: Trade product
Other means of identification	: METHACRYLIC ACID HEXYL ESTER

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Use of the substance/mixture	: Laboratory chemicals Manufacture of substances
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1.2.2. Uses advised against

No additional information available

1.3. Details of the supplier of the safety data sheet

GELEST, INC.
 158 Industrial Road
 17327 Glen Rock, PA
 USA
 T 717-227-1774, F 717-227-1775 (M-F): 8:00 AM - 5:30 PM EST
CS-Gelest@m-chem.com, www.gelest.com

1.4. Emergency telephone number

Emergency number	: CHEMTREC: 1-800-424-9300 (USA); +1 703-527-3887 (International)
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SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Skin corrosion/irritation, Category 2	H315
Serious eye damage/eye irritation, Category 2	H319
Skin sensitisation, Category 1	H317
Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation	H335
Hazardous to the aquatic environment – Chronic Hazard, Category 2	H411
Full text of H- and EUH-statements: see section 16	

Adverse physicochemical, human health and environmental effects

Causes skin irritation. Causes serious eye irritation. May cause an allergic skin reaction. May cause respiratory irritation. Toxic to aquatic life with long lasting effects.

2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



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	GHS07	GHS09
Signal word (CLP)	: Warning	
Hazard statements (CLP)	: H315 - Causes skin irritation. H317 - May cause an allergic skin reaction. H319 - Causes serious eye irritation. H335 - May cause respiratory irritation. H411 - Toxic to aquatic life with long lasting effects.	
Precautionary statements (CLP)	: P261 - Avoid breathing fume, mist, spray, vapours. P273 - Avoid release to the environment. P312 - Call a POISON CENTRE or doctor if you feel unwell. P333+P313 - If skin irritation or rash occurs: Get medical advice/attention. P337+P313 - If eye irritation persists: Get medical advice/attention. P405 - Store locked up.	

2.3. Other hazards

Other hazards which do not result in classification : Hazardous polymerization may occur.

Contains no PBT and/or vPvB substances $\geq 0.1\%$ assessed in accordance with REACH Annex XIII

SECTION 3: Composition/information on ingredients

3.1. Substances

Substance type	: Mono-constituent
Name	: BIMAX® HMA
CAS-No.	: 142-09-6
EC-No.	: 205-521-9

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
N-hexyl methacrylate	CAS-No.: 142-09-6 EC-No.: 205-521-9	≥ 99	Skin Irrit. 2, H315 Eye Irrit. 2, H319 Skin Sens. 1, H317 STOT SE 3, H335 Aquatic Chronic 2, H411

Full text of H- and EUH-statements: see section 16

3.2. Mixtures

Not applicable

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general	: Call a poison center or a doctor if you feel unwell.
First-aid measures after inhalation	: Remove person to fresh air and keep comfortable for breathing. Call a poison center or a doctor if you feel unwell.
First-aid measures after skin contact	: Wash skin with plenty of water. Take off contaminated clothing. If skin irritation or rash occurs: Get medical advice/attention.
First-aid measures after eye contact	: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention.
First-aid measures after ingestion	: Call a poison center or a doctor if you feel unwell.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation	: May cause respiratory irritation.
Symptoms/effects after skin contact	: Irritation. May cause an allergic skin reaction.
Symptoms/effects after eye contact	: Eye irritation.

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4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically.

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Water spray. Dry powder. Foam. Carbon dioxide.
Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Combustible liquid.
Explosion hazard : No direct explosion hazard.
Hazardous decomposition products in case of fire : Toxic fumes may be released. Carbon oxides.

5.3. Advice for firefighters

Firefighting instructions : Fight fire from safe distance and protected location. Do not enter fire area without proper protective equipment, including respiratory protection.
Protection during firefighting : Do not attempt to take action without suitable protective equipment. Self-contained breathing apparatus. Complete protective clothing.

SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

6.1.1. For non-emergency personnel

Protective equipment : Wear recommended personal protective equipment.
Emergency procedures : Ventilate spillage area. No open flames, no sparks, and no smoking. Avoid breathing fume, mist, spray, vapours. Avoid contact with skin and eyes.

6.1.2. For emergency responders

Protective equipment : Do not attempt to take action without suitable protective equipment. For further information refer to section 8: "Exposure controls/personal protection".
Emergency procedures : Evacuate unnecessary personnel. Stop leak if safe to do so.

6.2. Environmental precautions

Avoid release to the environment. Notify authorities if product enters sewers or public waters.

6.3. Methods and material for containment and cleaning up

For containment : Stop leak without risks if possible. Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.
Methods for cleaning up : Take up liquid spill into absorbent material. Notify authorities if product enters sewers or public waters.
Other information : Dispose of materials or solid residues at an authorized site.

6.4. Reference to other sections

For further information refer to section 13.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Precautions for safe handling : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking. Wear personal protective equipment. Use only outdoors or in a well-ventilated area. Avoid breathing fume, mist, spray, vapours. Avoid contact with skin and eyes.
Hygiene measures : Do not eat, drink or smoke when using this product. Always wash hands after handling the product. Contaminated work clothing should not be allowed out of the workplace. Wash contaminated clothing before reuse.

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7.2. Conditions for safe storage, including any incompatibilities

Storage conditions	: Store locked up. Store in a well-ventilated place. Keep container tightly closed.
Incompatible materials	: Oxidizing agents. Bases. Free radical initiators.
Storage temperature	: < 25 °C (Recommended)

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

No additional information available

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

8.2. Exposure controls

8.2.1. Appropriate engineering controls

Appropriate engineering controls:

Ensure good ventilation of the work station.

8.2.2. Personal protection equipment

Personal protective equipment:

Wear recommended personal protective equipment.

8.2.2.1. Eye and face protection

Eye protection:

Safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Protective gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of insufficient ventilation, wear suitable respiratory equipment

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Environmental exposure controls:

Avoid release to the environment.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state	: Liquid
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Colour	: Colorless.
Appearance	: Clear, colorless Liquid.
Molecular mass	: 170.3 g/mol
Odour	: Not available
Odour threshold	: Not available
Melting point	: Not applicable
Freezing point	: Not available
Boiling point	: 204 °C Atm. press.: 1028 hPa
Flammability	: Not applicable
Explosive limits	: Not available
Lower explosion limit	: Not available
Upper explosion limit	: Not available
Flash point	: 73 °C Atm. press.: 1013 hPa
Auto-ignition temperature	: Not available
Decomposition temperature	: Not available
pH	: Not available
Viscosity, kinematic	: Not available
Solubility	: Water: 29.9 mg/l at 20 °C
Partition coefficient n-octanol/water (Log Kow)	: Not available
Vapour pressure	: 0.24 hPa Temp.: 20 °C
Vapour pressure at 50°C	: Not available
Density	: 0.863 g/ml at 25 °C
Relative density	: 0.886 at 20 °C
Relative vapour density at 20°C	: 5.9 Source: Hazardous Substances Data Bank
Particle characteristics	: Not applicable

9.2. Other information

9.2.1. Information with regard to physical hazard classes

No additional information available

9.2.2. Other safety characteristics

Refractive index : 1.429 – 1.435 at 20 °C

SECTION 10: Stability and reactivity

10.1. Reactivity

No dangerous reactions known under normal conditions of use.

10.2. Chemical stability

Polymerization can occur at elevated temperatures. Contains the following stabilizer(s): MEHQ.

10.3. Possibility of hazardous reactions

Hazardous polymerization may occur.

10.4. Conditions to avoid

flames. Heat and light.

10.5. Incompatible materials

Oxidizing agents. Bases. Free radical initiators.

10.6. Hazardous decomposition products

No data available. In the event of fire: see section 5.

SECTION 11: Toxicological information

11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity (oral)	: Not classified
Acute toxicity (dermal)	: Not classified

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Acute toxicity (inhalation) : Not classified

N-hexyl methacrylate (142-09-6)

LD50 oral rat	≈ 17720 mg/kg bodyweight Animal: rat, Guideline: other:
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Skin corrosion/irritation	: Causes skin irritation.
Serious eye damage/irritation	: Causes serious eye irritation.
Respiratory or skin sensitisation	: May cause an allergic skin reaction.
Germ cell mutagenicity	: Not classified
Carcinogenicity	: Not classified
Reproductive toxicity	: Not classified
STOT-single exposure	: May cause respiratory irritation.
STOT-repeated exposure	: Not classified
Aspiration hazard	: Not classified

11.2. Information on other hazards

No additional information available

SECTION 12: Ecological information

12.1. Toxicity

Ecology - general	: Toxic to aquatic life with long lasting effects.
Hazardous to the aquatic environment, short-term (acute)	: Not classified
Hazardous to the aquatic environment, long-term (chronic)	: Toxic to aquatic life with long lasting effects.

N-hexyl methacrylate (142-09-6)

LC50 - Fish [1]	7.4 mg/l Test organisms (species): Danio rerio (previous name: Brachydanio rerio)
EC50 - Crustacea [1]	16.5 mg/l Test organisms (species): Daphnia magna
EC50 72h - Algae [1]	3.94 mg/l Test organisms (species): Raphidocelis subcapitata (previous names: Pseudokirchneriella subcapitata, Selenastrum capricornutum)
EC50 96h - Algae [1]	0.187 mg/l Source: Ecological Structure Activity Relationships

12.2. Persistence and degradability

No additional information available

12.3. Bioaccumulative potential

N-hexyl methacrylate (142-09-6)

Partition coefficient n-octanol/water (Log Pow)	4.34 at 20 °C
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12.4. Mobility in soil

N-hexyl methacrylate (142-09-6)

Mobility in soil	836.9 Source: EPI Suite
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12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Endocrine disrupting properties

No additional information available

12.7. Other adverse effects

No additional information available

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SECTION 13: Disposal considerations

13.1. Waste treatment methods

Regional waste regulation	: Disposal must be done according to official regulations.
Sewage disposal recommendations	: Do not dispose of waste into sewer.
Product/Packaging disposal recommendations	: Dispose in a safe manner in accordance with local/national regulations.
Additional information	: Do not re-use empty containers.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number or ID number				
UN 3082	UN 3082	UN 3082	UN 3082	UN 3082
14.2. UN proper shipping name				
ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	Environmentally hazardous substance, liquid, n.o.s.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.	ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S.
Transport document description				
UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III, (-)	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III, MARINE POLLUTANT	UN 3082 Environmentally hazardous substance, liquid, n.o.s. (N-hexyl methacrylate), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III	UN 3082 ENVIRONMENTALLY HAZARDOUS SUBSTANCE, LIQUID, N.O.S. (N-HEXYL METHACRYLATE), 9, III
14.3. Transport hazard class(es)				
9	9	9	9	9
				
14.4. Packing group				
III	III	III	III	III
14.5. Environmental hazards				
Dangerous for the environment: Yes	Dangerous for the environment: Yes Marine pollutant: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes	Dangerous for the environment: Yes
No supplementary information available				

14.6. Special precautions for user

Overland transport

Classification code (ADR)	: M6
Special provisions (ADR)	: 274, 335, 375, 601, 650
Limited quantities (ADR)	: 5I
Excepted quantities (ADR)	: E1
Packing instructions (ADR)	: P001, IBC03, LP01, R001
Special packing provisions (ADR)	: PP1
Mixed packing provisions (ADR)	: MP19
Portable tank and bulk container instructions (ADR)	: T4

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Portable tank and bulk container special provisions (ADR) : TP1, TP29

Tank code (ADR) : LGBV

Vehicle for tank carriage : AT

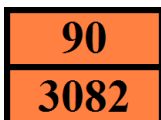
Transport category (ADR) : 3

Special provisions for carriage - Packages (ADR) : V12

Special provisions for carriage - Loading, unloading and handling (ADR) : CV13

Hazard identification number (Kemler No.) : 90

Orange plates :



Tunnel restriction code (ADR) : -

Transport by sea

Special provisions (IMDG) : 274, 335, 375, 969

Limited quantities (IMDG) : 5 L

Excepted quantities (IMDG) : E1

Packing instructions (IMDG) : LP01, P001

Special packing provisions (IMDG) : PP1

IBC packing instructions (IMDG) : IBC03

Tank instructions (IMDG) : T4

Tank special provisions (IMDG) : TP1, TP29

EmS-No. (Fire) : F-A

EmS-No. (Spillage) : S-F

Stowage category (IMDG) : A

Air transport

PCA Excepted quantities (IATA) : E1

PCA Limited quantities (IATA) : Y964

PCA limited quantity max net quantity (IATA) : 30kgG

PCA packing instructions (IATA) : 964

PCA max net quantity (IATA) : 450L

CAO packing instructions (IATA) : 964

CAO max net quantity (IATA) : 450L

Special provisions (IATA) : A97, A158, A197, A215

ERG code (IATA) : 9L

Inland waterway transport

Classification code (ADN) : M6

Special provisions (ADN) : 274, 335, 375, 601, 650

Limited quantities (ADN) : 5 L

Excepted quantities (ADN) : E1

Carriage permitted (ADN) : T

Equipment required (ADN) : PP

Number of blue cones/lights (ADN) : 0

Rail transport

Classification code (RID) : M6

Special provisions (RID) : 274, 335, 375, 601, 650

Limited quantities (RID) : 5L

Excepted quantities (RID) : E1

Packing instructions (RID) : P001, IBC03, LP01, R001

Special packing provisions (RID) : PP1

Mixed packing provisions (RID) : MP19

Portable tank and bulk container instructions (RID) : T4

Portable tank and bulk container special provisions (RID) : TP1, TP29

Tank codes for RID tanks (RID) : LGBV

Transport category (RID) : 3

Special provisions for carriage – Packages (RID) : W12

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Special provisions for carriage - Loading, unloading : CW13, CW31
and handling (RID)
Colis express (express parcels) (RID) : CE8
Hazard identification number (RID) : 90

14.7. Maritime transport in bulk according to IMO instruments

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)

Reference code	Applicable on	Entry title or description
3(b)	BIMAX® HMA ; N-hexyl methacrylate	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard classes 3.1 to 3.6, 3.7 adverse effects on sexual function and fertility or on development, 3.8 effects other than narcotic effects, 3.9 and 3.10
3(c)	N-hexyl methacrylate	Substances or mixtures fulfilling the criteria for any of the following hazard classes or categories set out in Annex I to Regulation (EC) No 1272/2008: Hazard class 4.1

REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

REACH Candidate List (SVHC)

Contains no substance(s) listed on the REACH Candidate List

PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 2024/590)

Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

15.1.2. National regulations

Listed on the United States TSCA (Toxic Substances Control Act) inventory - Status: Active

Listed on the Canadian DSL (Domestic Substances List)

Germany

Air Quality Control (TA Luft)

Category	Class	Applicable on	Local name	Max. mass flow	Max. mass concentration
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15.2. Chemical safety assessment

No chemical safety assessment has been carried out

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SECTION 16: Other information

Abbreviations and acronyms:

Abbreviations: ND: Not Determined, No Data; NA: Not Applicable; LD: Lethal Dose; LC: Lethal Concentration; ATE: Acute Toxicity Estimates; H: hour; °: °C unless otherwise stated; mm: millimeters Hg, torr; PEL: permissible exposure level; TWA: time weighted average; TLV: threshold limit value; TG: Test Guideline; NIOSH: National Institute for Occupational Safety and Health; IARC: International Agency for Research on Cancer; NTP: National Toxicology Program; HMIS: Hazardous Material Information System; CAS No.: Chemical Abstract Service Registration Number; EC No.: European Commission Registration Number; EC Index No.: European Commission Index Number; OECD: The Organisation for Economic Co-operation and Development; GHS: The Globally Harmonized System of Classification and Labelling; APF: Assigned Protection Factor

Full text of H- and EUH-statements:

Aquatic Chronic 2	Hazardous to the aquatic environment – Chronic Hazard, Category 2
Eye Irrit. 2	Serious eye damage/eye irritation, Category 2
Skin Irrit. 2	Skin corrosion/irritation, Category 2
Skin Sens. 1	Skin sensitisation, Category 1
STOT SE 3	Specific target organ toxicity – Single exposure, Category 3, Respiratory tract irritation
H315	Causes skin irritation.
H317	May cause an allergic skin reaction.
H319	Causes serious eye irritation.
H335	May cause respiratory irritation.
H411	Toxic to aquatic life with long lasting effects.

SDS EU (REACH Annex II) - Custom v22

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